



Narodowe Centrum Badań Jądrowych
National Centre for Nuclear Research
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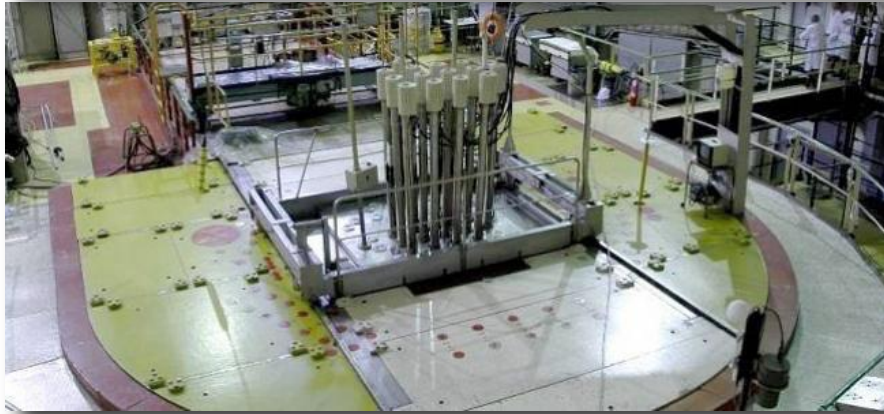
JRC collaboration partner

National Centre for Nuclear Research Polish Research Reactor MARIA Modernisation and Safety



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Nuclear research reactor MARIA



- built 1974, upgrade 1992, 2011
- pool type
- H₂O, Be moderated
- 30 MW thermal power
- neutron flux:
 - thermal $4 \cdot 10^{14}$ n/cm²s
 - fast $2 \cdot 10^{14}$ n/cm²s

One of the best neutron sources!





The scope of modernization of Maria Reactor during 1985-92:

- modernization of ventilation system;
- enlargement of beryllium matrix from 20 to 48 blocks;
- inspection of the graphite blocks;
- upgrading of temperature primary cooling control system;
- modernization of cooling towers in secondary cooling systems;
- upgrading of dismantling cell for spent fuel shipment;

The second step of upgrading the technological systems in MARIA reactor (during regular maintenance periods between 1996-2002):

- shipment of spent fuel from MARIA reactor to 19a nuclear facility;
- replacement of heat exchangers in primary cooling system;
- exchange of instrumentation and control system including ionization chambers;
- upgrading of the Fuel Element Integrity Monitoring System;
- modernization of radiation protection system;

Exchange of the main pumps (June-August 2013)

Access Control Systems: 2016 -2017



Conversion of MARIA reactor core from HEU to LEU fuel



- Conversion program of MARIA RR was closely associated with the „Global Threat Reduction Initiative” close collaboration with ANL, USA,
- In 2005 Poland decided to join the RERTR program and reduction of fuel enrichment in MARIA reactor,
- The MARIA reactor was a Russian-designed research reactor that operates with Russian highly enriched uranium (HEU) fuel,
- The proposed silicide fuel with a density of $4,8 \text{ g/cm}^3$ has been qualified to achieving very high burn ups,
- We decided that two lead test assemblies (LTA's) should be qualified for the MARIA, operating condition.





Testing of LEU fuel

- IAE had to perform a number of theoretical analyses, measurements and calculations;
- The irradiation program of the MC fuel in MARIA:
 - insertion of 2 MC fuel assemblies into the core;
 - continuous irradiation them in the core until the final burn up of around 40% and 60%.
- The first MC001 fuel element was inserted in the core at August 10, 2009;
- The second MC002 fuel element was inserted into the MARIA core at October 2009 after acceptance by Regulatory Authority of Report of the first phase testing irradiation of MC001;
- The power generated in the MC001 was systematically increased toward the allowed maximum of 1.8 MW.

MARIA reactor conversion process:

- Delivery of LEU fuel from CERCA, May 2012;
- Approvals from Internal Safety Committee and NAEA for MARIA RR conversion from HEU to LEU fuel, August 2012;
- Beginning of conversion, September 2012;
- End of conversion, end of August 2014.



Repatriation of spent HEU fuel to Russian Federation



- This program was realized under GTRI program and with cooperation with our local partner Radioactive Waste Management Plant;
- Spent nuclear fuel shipment from MARIA reactor to Russian Federation was done in four steps:
 - 2010 – 4 x 80 pcs – 320 pcs
 - 2012 – 60 pcs,
 - 2014 – 44 pcs,
 - 2016 – 51 pcs.



MARIA reactor will be operated at least to 2035

- After core conversion from HEU to LEU fuel MARIA reactor has two potential fuel supplier (AREVA-CERCA, TVEL);
- The next delivery of LEU fuel type MR-6 (UO_2) from Russian Federation will be done in 2017.



Thank you for attention



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